

Garant

Carbide boring bar E.. SDUCL 93°, for indexable inserts DC., left-hand, Shank Ø / insert size: 25/11mm


Order data

Order number	260319 25/11
GTIN	4062406065973
Item class	21T

Technical description

Overall length L	250 mm
ISO code toolholder	E25S SDUCR/L11
suitable indexable insert	DC.. 11T3..
Insert size	11 mm
Setting angle κ	93 degrees
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Clamping height L_2	24 mm
Centre offset L_3	16 mm
Overhang L_1	200 mm
Pack of insert screws	269028 8
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15